

# Nanoparticles Reinforced Silica Gels to Enhance Mechanical Properties and pH Sensing Performance

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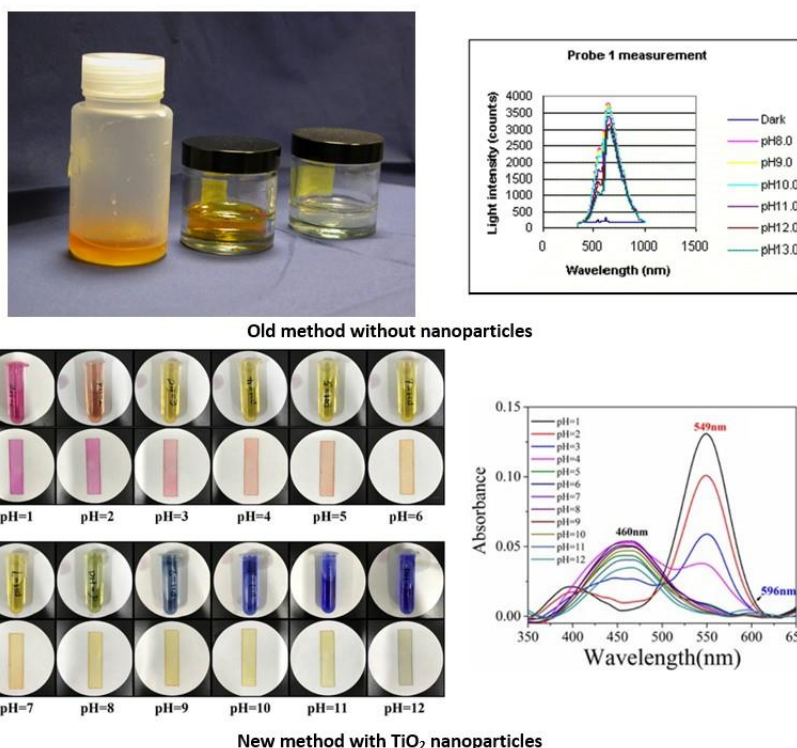
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## Graphical Abstract



## Abstract

It draws many researchers' interest to incorporate nanoparticles into various materials matrix (polymers, metals and ceramics, etc.) to enhance their performance [1,2]. In this research, novel silica gel nanocomposites are synthesized by a sol-gel approach [3] accompanied with nanoparticles (NPs) as additives [4] and thymol blue as an indicator for pH chemical sensing. The sol-gel process has three major steps: 1) the raw materials (reactants and nanoparticles) were dispersed in the solvent by an ultrasonic treatment, 2) TEOS hydrolyzed to

form active monomers, which polymerized to be a sol, and 3) eventually, the sol started to form a gel with a certain spatial structure by aging. Spin coating was used to fabricate the pH sensing film. Color change was clearly observed when the sensing film was exposed to proton-containing solutions. Orthogonal experiment design [5] has been applied to obtain the best fabrication conditions of the gelation temperature, ultrasonic time, gelation time, and the amount of nanoparticles. The incorporation of TiO<sub>2</sub> nanoparticles enhances the hardness and elastic modulus of the gel by 0.18 GPa and 3.7 GPa, respectively, so that it provides a good and solid support for the immobilization of the indicator for a better sensitivity and stability in the sensing film. The TiO<sub>2</sub>-silica-gel film can be used to detect pH in a broad range of 1-12 fast and reversibly. It has advantages over the traditional electrochemical analysis with no charge, strong anti-electromagnetic interference, no pollution, and can be employed to develop optic chemical sensor for remote measurement and multi-channel detection. It can be envisaged that the novel method of nanoparticles reinforced silica gels to produce glass-like functional materials under much lower temperature and simpler process to achieve extraordinary properties with massive energy saving comparing to conventional glass manufacturing, which have great potentials to be a breakthrough in material science and engineering.

**Keywords:** Silica-gel nanocomposite; mechanical property; pH sensing

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